

## PRODUCT DESCRIPTION

**FROM:      ADVANCED Architectural Sheet Metal**  
**Chicago Heights, IL**  
[www.advarchsm.com](http://www.advarchsm.com)  
**708.756.4890**  
**877.756.4890 Toll Free (US only)**

In today's world of cutting corners and streamlining customer service to the point of extinction, one company has found a way to provide consistent, excellent customer service as well as a quality product. ADVANCED Architectural Sheet Metal continues to manufacture and supply commercial sheet metal, gutters, downspout and rain accessories for the roofing and metal building industry.

### Gutters

ADVANCED Architectural Sheet Metal roll forms commercial strength seamless 6" K-style and 7" Box gutters that are manufactured in 35-40 ft. lengths (with or without a roof flange). Gutters can be roll formed in 24 gauge, .032 aluminum in Kynar 500® colors, and 24 Ga. Galvalume Plus. Shipping arrangements and other length sizes can be made when placing your order. Miters can be fabricated for the gutters. Also available are accessories such as 6" & 7" gutter hangers and end caps. Customers have commented that it makes their job costing easier, gutter installation has no down time, and it frees up their manpower to do other jobs.

### Downspout, Elbows, Offsets

ADVANCED Architectural Sheet Metal roll forms commercial strength 3x4 inch and 4x5 inch downspouts, elbows and offsets in 24 gauge, .032 aluminum in Kynar 500® colors, and 24 Ga. Galvalume Plus. The downspout (regular or open faced) is boxed with foam in between the pieces to prevent scratching in shipping. Elbows "A" or "B" style are made in 75° (standard angle), 15°, 30°, 45° and 60°. Elbows are bagged and boxed for protection in shipping. There are no standard offsets – they are all made to order.